



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-044
Job Sheet 167057-D



Part No: D4635-044

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	17-12-29
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-144 5026642	1	1	0	0
	D4646-1 5024686	1	25	0	0
	D4652-3 5024695	1	0	0	0
	D4652-5 5024684	1	11	0	0
	D4655-1 5024683	1	17	0	0
	D4708-9 5024682	1	5	0	0
	D4728-046 5024681	1	13	0	0
	D4743-1 5024680	1	22	0	0
	MS21044-N08 5024679	4	86	0	0
	MS21919-WDG8 5024678	3	30	0	0
	MS24693-BB51 5024677	4	323	0	0
	NAS1149DN832J 5024676	4	1,752	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 3:19 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order Part No _____ NCR No _____ Date : _____ Mfg Date: 12/28/17 Job No: 167057 - D		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">Skid-tube ☐</td> <td style="width: 25%;">Cross tube ☐</td> <td style="width: 25%;">Water Jet ☐</td> <td style="width: 25%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																									
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S027258 Aft Ceiling Panel Assembly, RH D4635 - 044 Start up Operation		QTY Effective : _____ Disposition 																																									
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